

Work Order ID 88648

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Thursday, September 06, 2012 1:01:49 PM

Item ID: D3065-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Step Leg Assembly Hi
 Start Date: 7/27/2012 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 7/27/2012 Req'd Qty: 1.00 *1* Customer:
 Reference: REWORK

Approvals: Process Plan: MF Date: 12-09-06 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3065	Rev B								

SCRAP

100
 100 Small Fab 0.00
 Small Fab Memo
 Small Fab DISASSEMBLE D3065-5 ON ONE SIDE
 ONLY (HOLES DO NOT ALIGN CORRECTLY) AND REMOVE PART
 SCRAP D3065-5 AND REPLACE WITH NEW ONE
 RE-ASSEMBLE WITH D3065-5 X 1 B

110
 110 QC 0.00
 Quality Control Memo
 QC5- Inspect part completeness to step on W/O
 A 0.00
 12-09-06

Scrap.
 step leg
 D3065
 MF 12-09-06
 (ix) [Signature] 12/29/06

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Item ID: D3065-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Step Leg Assembly Hi

Start Date: 7/27/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/27/2012 Req'd Qty: 1.00

1

Customer:

Reference: REWORK

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Memo

0.00

Packaging

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

mf 12-09-06

/

Picklist Print

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Work Order ID: 88648

Parent Item: D3065-041

Start Date: 7/27/2012

Required Date: 7/27/2012

Parent Item Name: Step Leg Assembly Hi

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: C02.11.01 Incorporated D3066-1 IPPKJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3065-041 Step Leg Assembly Hi		Manufactured	No				Each	21.0000		1			

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST	-10	
85083	20	
WA	1	
66149	0	
79336	1	
WA013	30	

1x# 83870 NF 12-09-06

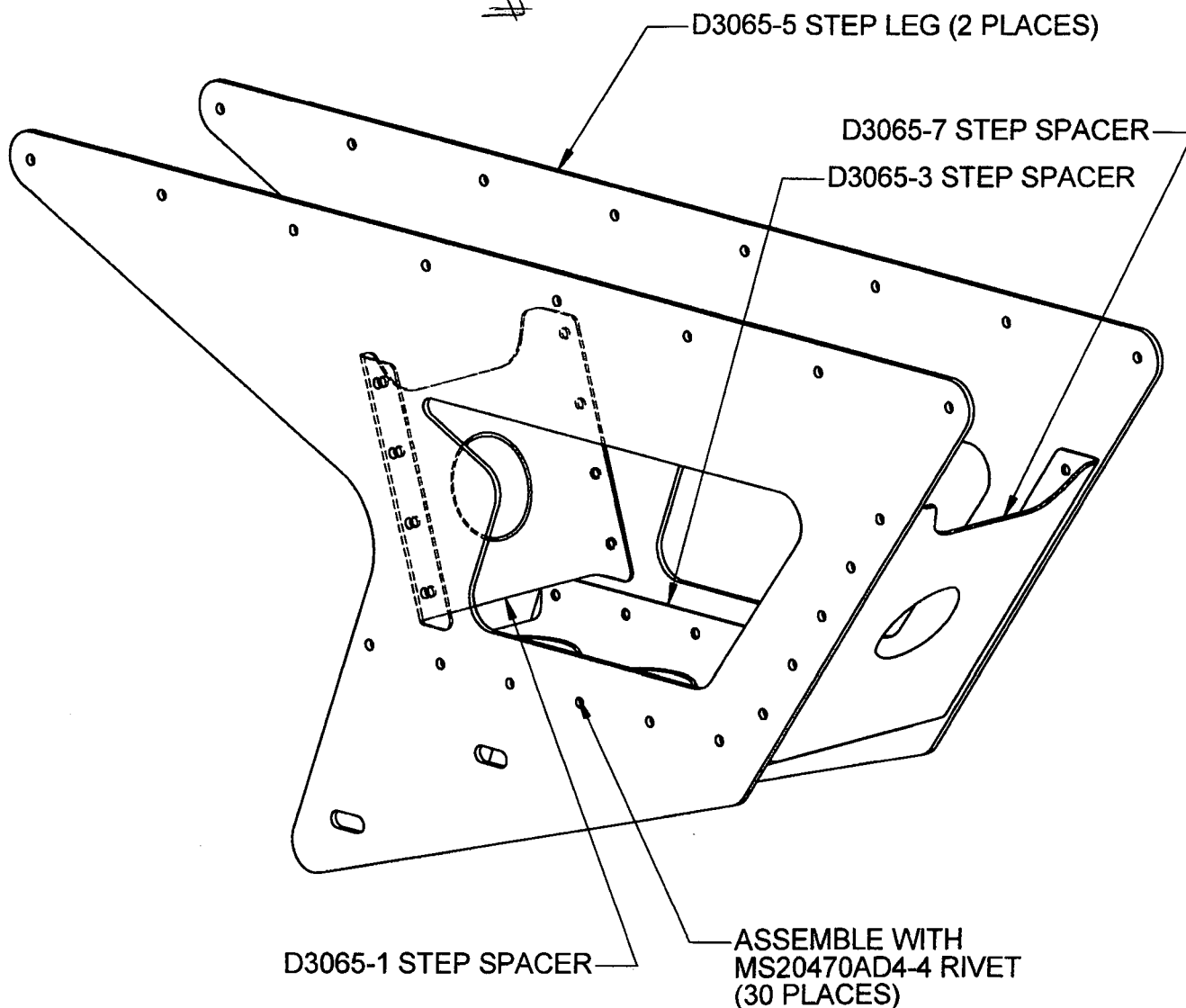
DART

DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3065	REV. B SHEET 1 OF 5
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06-06-20 *[Signature]*

86988
#



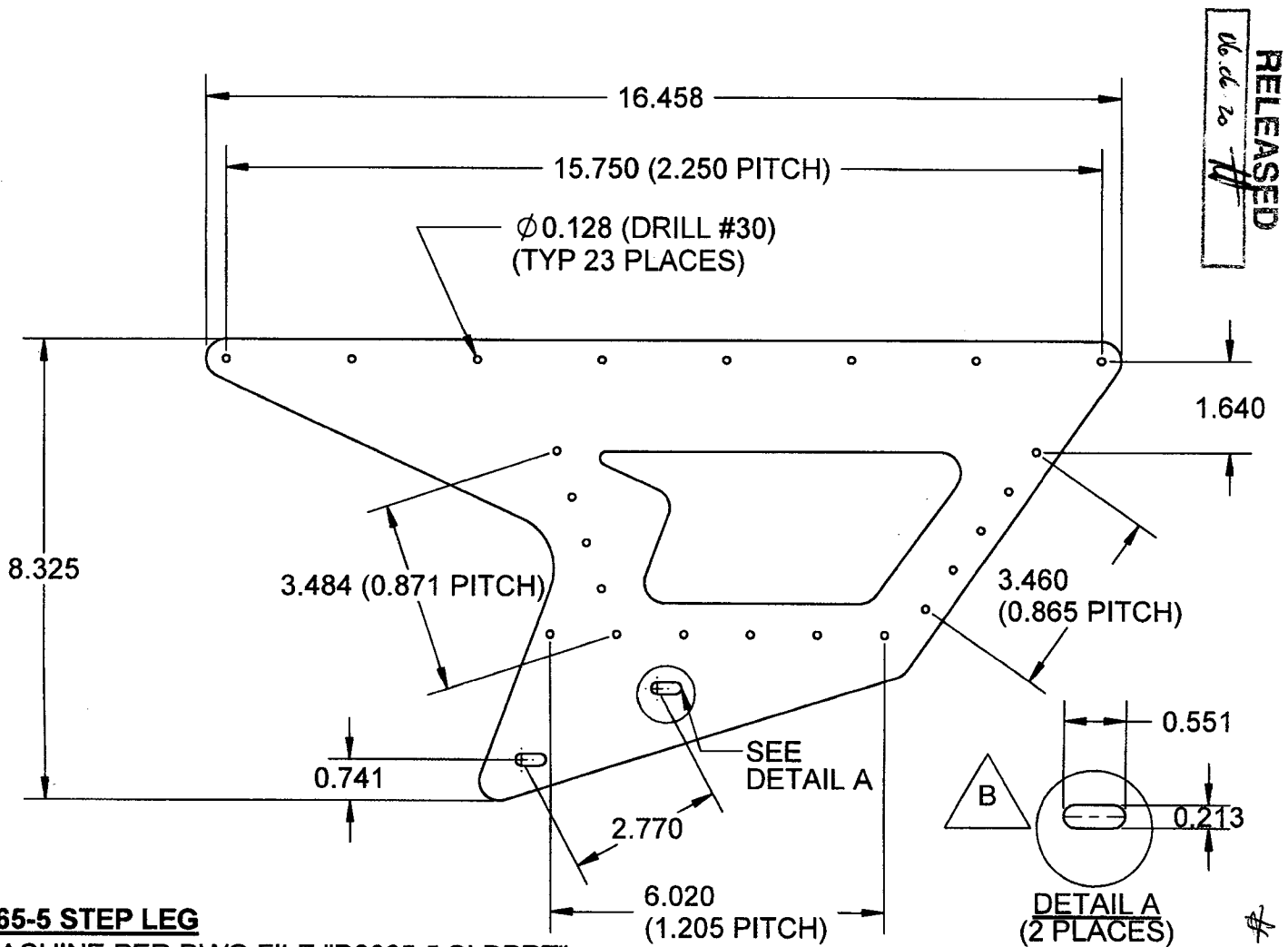
D3065-041 STEP LEG ASSEMBLY

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DART

DESIGN	<i>CP</i>	DRAWN BY	<i>CB</i>	DART AEROSPACE LTD
CHECKED	<i>PH</i>	APPROVED	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA
DATE	06.05.23	TITLE	D3065	REV. B
		STEP LEG ASSEMBLY		SHEET 4 OF 5
				SCALE 1:3



D3065-5 STEP LEG

- 1) MACHINE PER DWG FILE "D3065-5.SLDPRT"
- 2) MATERIAL: 6061-T6 (PER QQ-A-250/11 OR AMS 4025 OR AMS 4027) 0.080" THICK (REF DART SPEC M6061T6S.080)
OR
5052-H32 (PER QQ-A-250/8 OR AMS 4016) 0.080 THICK (REF DART SPEC. M5052H32S.080)
- 3) FINISH: ACID ETCH & ALODINE PER DART QSI 005 4.1
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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